

ATTENTION:

**PLEASE READ THIS MANUAL COMPLETELY
AND THOROUGHLY BEFORE ATTEMPTING
TO INSTALL, OPERATE OR WORK ON THIS
LIFT.**

FOUR POST LIFT

Installation, Operation, and Maintenance Manual

MODEL 25000-4

MODEL 25000-4 FLT

MODEL 33000-4

MODEL 33000-4 EXT

PART # 95142

Quest Corporation

P.O. Box 5668

2912 W. 2nd

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07/12/05

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CHECK FOR SHIPPING DAMAGE IMMEDIATELY UPON ARRIVAL OF LIFT.

INSTALLATION INSTRUCTIONS

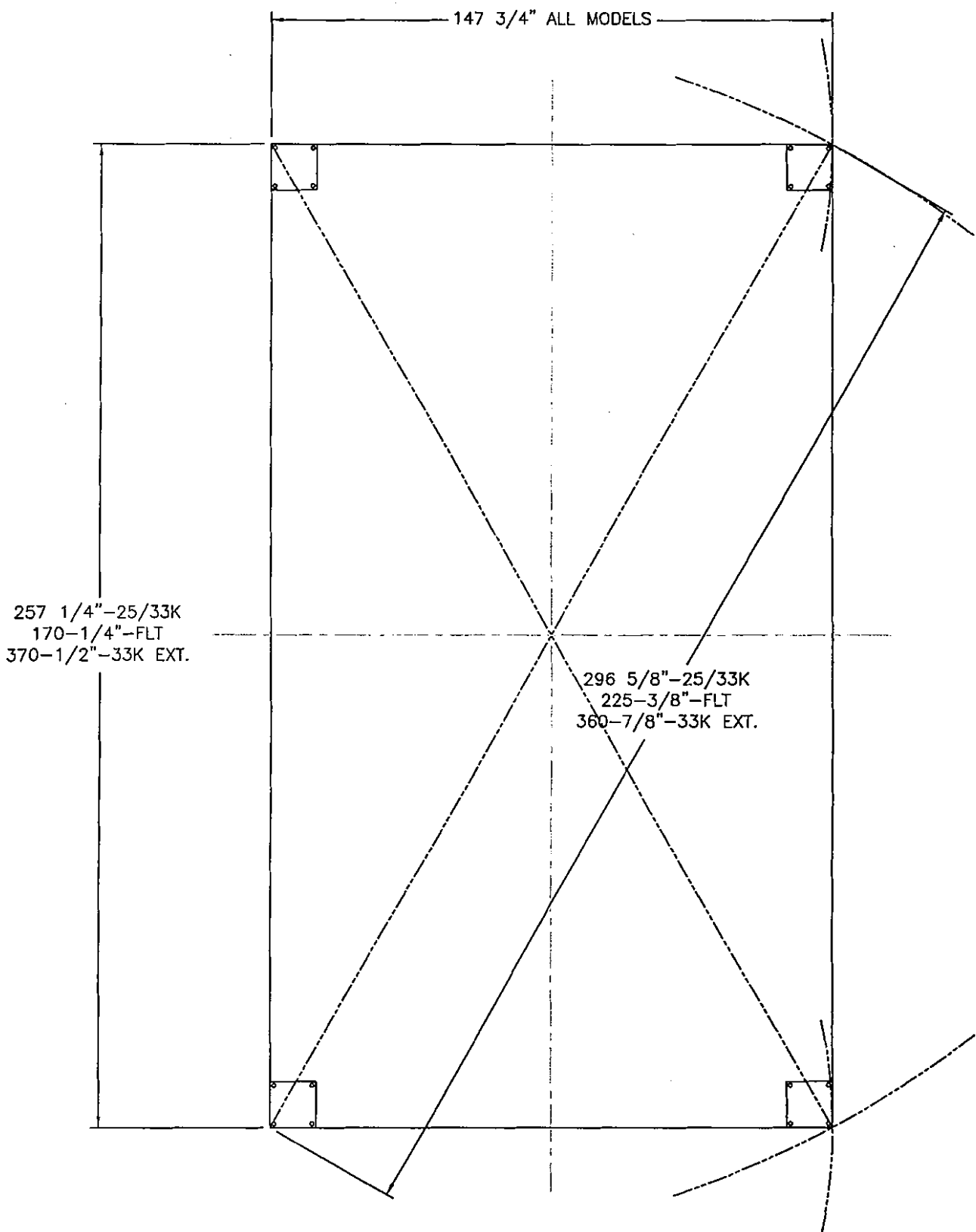
Choosing A Location

- Use architects' plans when available. See Floor Layout on Fig. 1 for a typical floor layout. Make sure the vehicle can be raised fully without hitting overhead obstructions.
- The Garage Bay Door should be able to remain closed while a vehicle is on the lift.
- The Steel Reinforced Concrete floor should be level, have a minimum thickness of 4 inches, and retain a *commercial rating* of 3500 psi. Make sure the floor is level.
- Before making a Final Decision, consider the amount of workday traffic in and around the location you have chosen. Are you satisfied with your selection?
- This unit requires pressurized air to operate, be certain that you choose a location with access to an air line. Also plan and obtain the fittings and extra plumbing you will need to make the connection to the air system. Also get a good grade of thread sealant or thread sealing tape to use when connecting threaded fittings. (The air valve has 1/8" pipe thread connections.)

Important General Information

1. There are numerous blends and mixes and additives these days for concrete. All of these work well when used in the proper application. However, years of experience have shown that nothing beats a properly cured, steel reinforced concrete slab for this application. Another thing to watch is any additive that comes with a claim to harden the concrete faster or reduce the cure time. Again, these things have their place, but not in this application! *A steel rod or mesh reinforced slab cured 28-30 days with the slab kept properly hydrated gives the best results.*

2. Checking bolts for tightness to some people means that once a week they grab a wrench and go around yanking a quarter of a turn on every nut and bolt they see. This is, of course, not the proper way of handling any bolt, *especially* the stress anchor used to anchor your lift. *When the anchors are installed, they must be torqued with a torque wrench to 150 foot-pounds initially.* After a period of time, they will loosen up some. This is normal. When checking the anchors just put a wrench on them and "feel of them" or apply a small amount of torque to the bolt. If it is tight, it is good to go. If it is loose, get a torque wrench and tighten it to 60-90 foot-pounds.



FLOOR LAYOUT

Figure 1

3. The lift is not designed for an outdoor installation because of the possible damage and degradation to the hydraulics and the electrical components caused by direct exposure to the elements. If the unit is installed in a building or outbuilding with a floor that is anything other than the recommended concrete floor, a pad can be poured. The size and construction of the pad can vary depending on the soil conditions and the local weather conditions. It is recommended that each of these situations be handled separately by a local engineer.

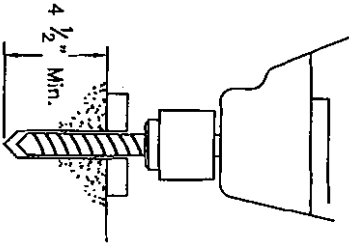
4. Never place a lift in a pit or depression in a garage area or any environment where gasoline is around. Gasoline fumes tend to gather at the floor and low areas, so the lift must be mounted on the main floor of the building and not in the basement or a pit.

5. Always remember the load rating of your lift. This means that the lift will safely and reliably lift a load of that weight as long as that load is evenly distributed on the tracks. If the load is offset or unevenly distributed, then one crossmember can actually be operating at a load greater than that for which it was designed and the lift can be overloaded with less than the rated load. For example, if the lift load rating is *25000 pounds*, then the allowable load is *12500 pounds per crossmember*.

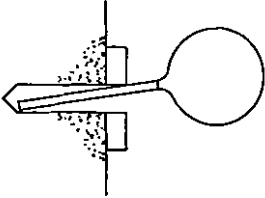
Installation

1. Dismantle the shipping package and check the components. **(Do not discard the shipping bolts or brackets at this time.)**
2. The power unit can be placed on any corner. Determine how the lift is best utilized for your shop and bear in mind the location of the power unit while installing this unit.
3. Using the correct layout chart provided in Figure 1 mark the floor accordingly. Use the chalk line for the floor layout.
4. Attach the top rail to the mainside leg weldments using the shipping bolts and nuts. Stand up as shown at this time.
5. Place either end in one corner of the rectangle drawing on the floor and anchor it at this time, making sure that the leg is square and plumb.
6. Adjust the other leg into the opposite corner of the drawing and adjust for plumb. If the leg falls away from the chalk line, a small amount is acceptable. For the best results the leg should be plumb. **DO NOT DRILL THE OFFSET LEGS AT THIS TIME.**
7. Position the cross rails in their approximate location as shown in Figure 4, depending on model. The lifting chain connector must be on the mainside leg. Make sure the air release studs are on the inside – facing each other, as shown in Figure 1 in the Parts Manual.

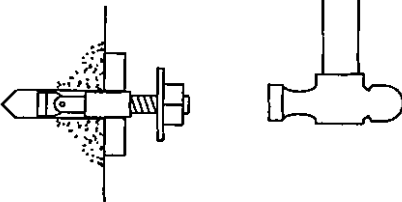
ANCHORING INSTRUCTIONS



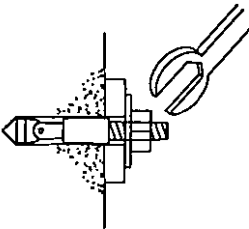
Drill holes using 3/4" carbide tipped masonry drill bit per ANSI standard B94.12.1977



Clean hole.



Run nut down just below impact section of bolt. Drive anchor into hole until nut and washer contact base.



Tighten nut with Torque wrench to 150 ft.-lbs.

8. Connect the adjusting stud to the cross rail chains with the pins provided for you in the bolt box. Route the chains as shown in Figure 4. Make sure the chains are routed correctly and that they are not twisted.
9. Attach the cross rail chain to the mainside leg chain connector with the pins making sure that the chain is in the vertical position and not cocked to the front of the chain anchor.
10. Repeat this step on the other mainside leg.
11. Remove the caps from the cylinder fittings and manually extend the cylinder ram. Attach the lifting chains to each cross rail chain connector using the 5/16" pin and retaining rings provided.
12. Install the threaded end of the cross rail chain through the hole in the top of the offside leg and then finger tighten a 1" lock nut on the top of the leg as shown in Figure 1. **DO NOT ANCHOR THE OFFSIDE LEGS AT THIS TIME.**
13. Attach the power unit to the front mainside leg using the 5/16" x 1" bolts and lock nuts (4 each). Connect the hydraulic hose between the rod end of the cylinder and the fitting on the power unit.

NOTE: WE STRONGLY RECOMMEND THAT YOU USE A LICENSED, PROFESSIONAL ELECTRICIAN TO INSTALL THE POWER TO YOUR LIFT!

14. With all electrical and hydraulic connections made, remove the vent cap and fill the tank on the power unit with hydraulic fluid. Capacity is approximately 24 quarts.

We Recommend Using One of the Following Fluids:

Dextron II Non-Detergent

Shell Tellus #32

10 Weight Hydraulic Jack Fluid

15. Place the tracks and cross rails at this time. **DO NOT DRILL OR INSTALL THE ANCHOR BOLTS AT THIS TIME.** The lift must be cycled to check for correct alignment before the legs are anchored.

MAIN SIDE

OFFSIDE

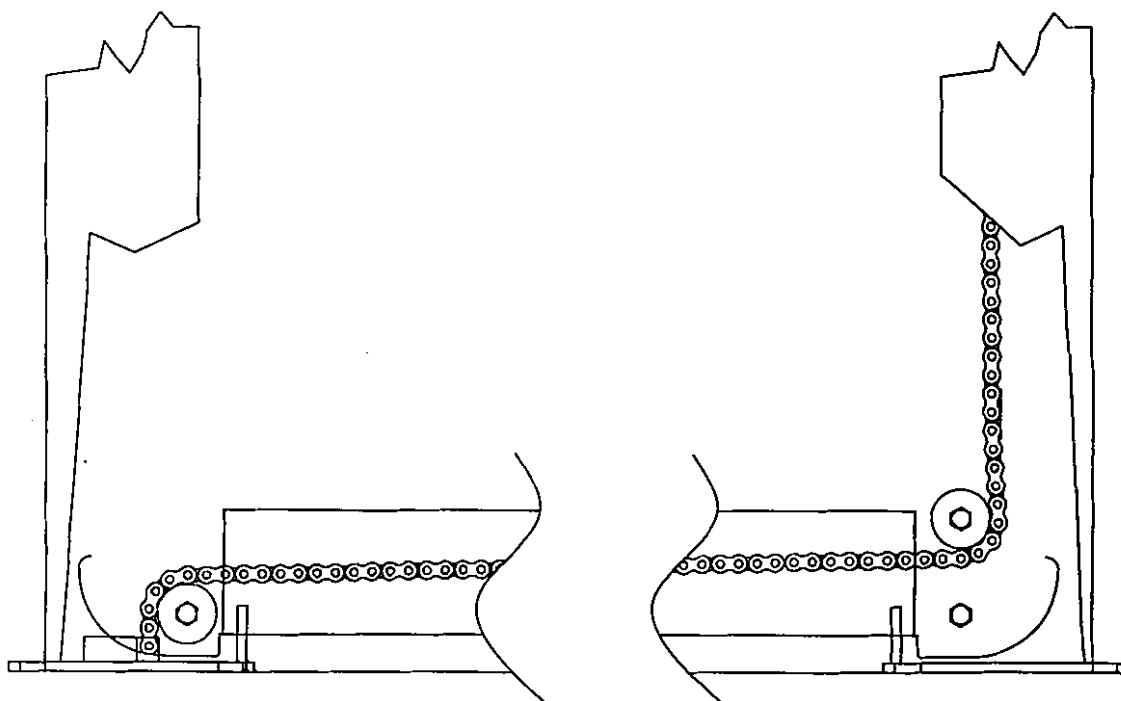


FIG. 4

16. Raise the lift so that the tracks are at a comfortable working height. Install the ramp pivot brackets on the entry end of the lift tracks. The ramps can then be attached using the shafts, washers and snap rings. Bolt the track end stops to the other end of the track.
17. Adjust and plumb the offside legs so that the cross rail chains hang straight (use a level) and the cross rail hangs in the center of the leg opening. The offside legs may vary slightly for the chalk layout position, but it is more important that the legs be square and plumb to allow for adequate clearance.
18. Raise the empty lift at this time. Check the positioning of the cross rails in the legs as the lift is raised. Everything should stay centered. Make sure that no rubbing occurs. When the lift is operating correctly, anchor the legs.
19. Adjusting the 1" lock nut on top of the offside leg can complete side to side leveling. Place level on cross rail and adjust it as required.
20. NOTE: The hydraulic system will have air in the system, but it will bleed internally. To help with this process, raise the lift to full height and lower it fully three or four times with a light load such as a passenger vehicle when the installation is complete.

Installing the Air Actuating System

1. When installing the air system, it is recommended that all the pipe threads be coated with a good grade of thread sealant or wrapped with a thread sealing tape.
2. Get the air valve from the hardware box and screw the tube connector in to the "CYL" port and any necessary adapter(s) for air input into the "NC" port. (Refer to the diagram in Fig. 4 of the Parts Manual).
3. Mount the air valve to the bracket using the nut with the valve actuator kit supplied with the lift.
4. Locate the anchor couplings and attach one of them to the tab near the bottom of the power unit post. This is done by removing the nut and lock washer from the coupling and slipping the body of the coupling through the hole in the tab. Then replace the lockwasher and nut, but leave it loose for now.
5. Get the other anchor coupling and attach it through the hole in the tab on the track closest to the power unit. Leave this coupling loose as well.
6. Obtain the 1/4" run tee and screw it into the anchor coupling underneath the track. This can be done by holding the tee in position and rotating the coupling.

7. Attach the coil hose to the other end of the coupling first at the track. Tighten the coupling at the track. Attach the coil hose at the post by holding the fitting on the coil hose and rotating the coupling at the post. Tighten the coupling at the post with the tube elbow pointing upward toward the power unit.
8. Locate the four air cylinders and put them in position on the crossmembers. Screw the 1/8" pipe threaded elbows into the cylinders with the tube connections pointing toward the tracks.

NOTE: *The track where the air connections are made is designed to be moveable. It can be left stationary if desired, but if you want the track to be moveable, be sure to leave enough hose looped under the track to allow the track to be moved without damaging the hose or the fittings.*

9. Locate the 1/4" polyethelene tubing supplied with the lift. Using the diagram in Fig. 4 of the Parts Manual, route the tubing through the track to the cylinders at all four corners of the lift.

NOTE: *Route the tubing through the shields mounted on the cross members to prevent damage from track jacks, jacking beams, and other rolling accessories mounted on the jack rails.*

Operation

1. Lift must be fully lowered before attempting to load vehicles on lift.
2. Position vehicle with tires centered on tracks. Adjust track width if necessary.
3. Push the up button and raise the lift.
4. When the vehicle reaches the desired working height, release the up button and push the down lever until the Safety Latch engages.
5. To lower lift, push the up button until the Safety Latch clears. Release the Safety locks at all 4 post or Press the actuating lever on the air valve to disengage the latches. Push down lever to lower the vehicle.

MAKE SURE AREA UNDER THE LIFT IS CLEAR WHEN LOWERING.

KEEP FEET CLEAR

MAINTENANCE SCHEDULE

DAILY:

1. Always keep bolts tight.
2. Check for oil leaks.
3. Stroke the cylinder fully to allow oil to coat the inside of the cylinder.

MONTHLY:

1. Re-torque the anchor bolts.
2. Lubricate chains with spray lubricant.
3. Check all chain connectors, bolts and pins to insure proper mounting.
4. Make a visual inspection of all hydraulic hoses and air hoses for possible wear or interference.
5. Grease all bearings.

CAUTION

ALL ANCHOR BOLTS SHOULD BE TIGHT. When checking anchors, see Important General Information (#2) at the beginning of this manual.

EVERY SIX (6) MONTHS:

1. Make a visual inspection of all moving parts for possible wear, interference or damage.
2. Check all chains for proper lubrication.
3. Check and adjust as necessary, cross chains to insure level lifting.
4. Check columns for plumb.
5. Check fluid level of power unit.

TROUBLE SHOOTING

- 1) Motor does not run:
 - a) Breaker or fuse blown.
 - b) Motor thermal overload tripped.
 - c) Defective UP switch. Replace.
 - d) Faulty wiring connections. Call electrician.

- 2) Motor runs but lift will not raise:
 - a) Trash is under check valve. Push handle down and push the UP button at the same time. Hold for 15 seconds. This should flush the system.
 - b) Remove the check valve cover with an Allen wrench. Clean the ball and seat and replace the cover.
 - c) Oil level low. Oil level should be just under the vent cap port when the lift is down.

- 3) Motor runs but lift picks up partial load only:
 - a) Relief valve setting too low.

- 4) Oil is coming out of breather on cylinder.
 - a) Seals damaged.

- 5) Oil blows out of breather:
 - a) Oil reservoir overfilled.
 - b) Lift lowered too quickly while under a heavy load.

- 6) Motor hums and will not run:
 - a) Impeller fan cover is dented in. Take off and straighten.
 - b) Faulty wiring - Call an Electrician.
 - c) Bad capacitor - Call an Electrician.
 - d) Low voltage - Call an Electrician.
 - e) Lift over loaded.

QUEST CORPORATION, d.b.a., BEN PEARSON TUBEMASTER

5 YEAR LIMITED WARRANTY

The structural components of Ben Pearson Tubemaster surface mounted lifts are warranted to the original owner to be free from defects in material and workmanship under normal use for a period of five years from invoice date. Ben Pearson Tubemaster will replace those parts returned to the factory which prove to be defective for the full five year warranty period. Ben Pearson Tubemaster will pay labor cost for replacement of defective parts for the first twelve months with the exception of air cylinders and electrical switches which have a six month labor warranty. Ben Pearson will pay reasonable transportation cost for the first 12 months and purchaser will bear the cost of transportation for the remainder of the warranty.

Power units and hydraulic cylinders are warranted for two years from invoice date against defective material when the product is installed and used according to Ben Pearson Tubemaster specifications. Electrical switches, air cylinders (if used), rolling jacks and turntables are warranted for one year. Warranty obligation is limited to the repair or replacement of parts returned to the factory, freight prepaid which prove upon inspection to have been defective and have not been misused.

This warranty does not cover normal maintenance, cable and chain adjustments, damage as a result of improper installation, abuse, misuse, overloading, negligence, or normal wear and tear, concrete floor problems, or defects caused by lack of required maintenance. This warranty does not cover equipment when repairs have been attempted or made by anyone other than a Ben Pearson Tubemaster authorized service representative.

All parts must be returned freight prepaid and adequately packaged to prevent damage in transit.

This warranty is exclusive and is in lieu of all other warranties expressed or implied including any implied warranty of fitness for a particular purpose, which implied warranties are hereby expressly excluded.

In no event will the sales representative, wholesale dealer, Ben Pearson Tubemaster, or any company affiliated with it or them be liable for incidental or consequential damages or injuries, including but not limited to the loss of profit, rental or substitute equipment or other commercial loss purchaser's sole and exclusive remedy being as provided here in above.

This warranty may not be enlarged or modified in any manner except in writing signed by an executive officer of Ben Pearson Tubemaster. It is the policy of Ben Pearson Tubemaster to improve its products whenever it is possible and practical to do so. Ben Pearson Tubemaster reserves the right to make changes and or add improvement at any time without incurring any obligation to make such changes or add such improvements to products preciously sold.

Ben Pearson Tubemaster products must only be operated by persons who have been trained in its safe and proper use.

To VALIDATE this warranty, the attached form must be completed and returned to the address shown below:

**Ben Pearson Tubemaster
870-534-6411**

**P.O. Box 5668
Fax: 870-534-3177**

**Pine Bluff, AR 71601
Toll Free: 1-800-436-1327**

WARRANTY REGISTRATION

Model No. _____ Serial No. _____

Date Purchased: _____ Invoice No. _____

Name of Purchaser: _____

Mailing Address: _____

Physical Address of Lift: _____

City: _____ State: _____ Zip: _____

Telephone No. _____

Name of Seller: _____

City: _____ State: _____ Zip: _____

Telephone No. _____

Return to:

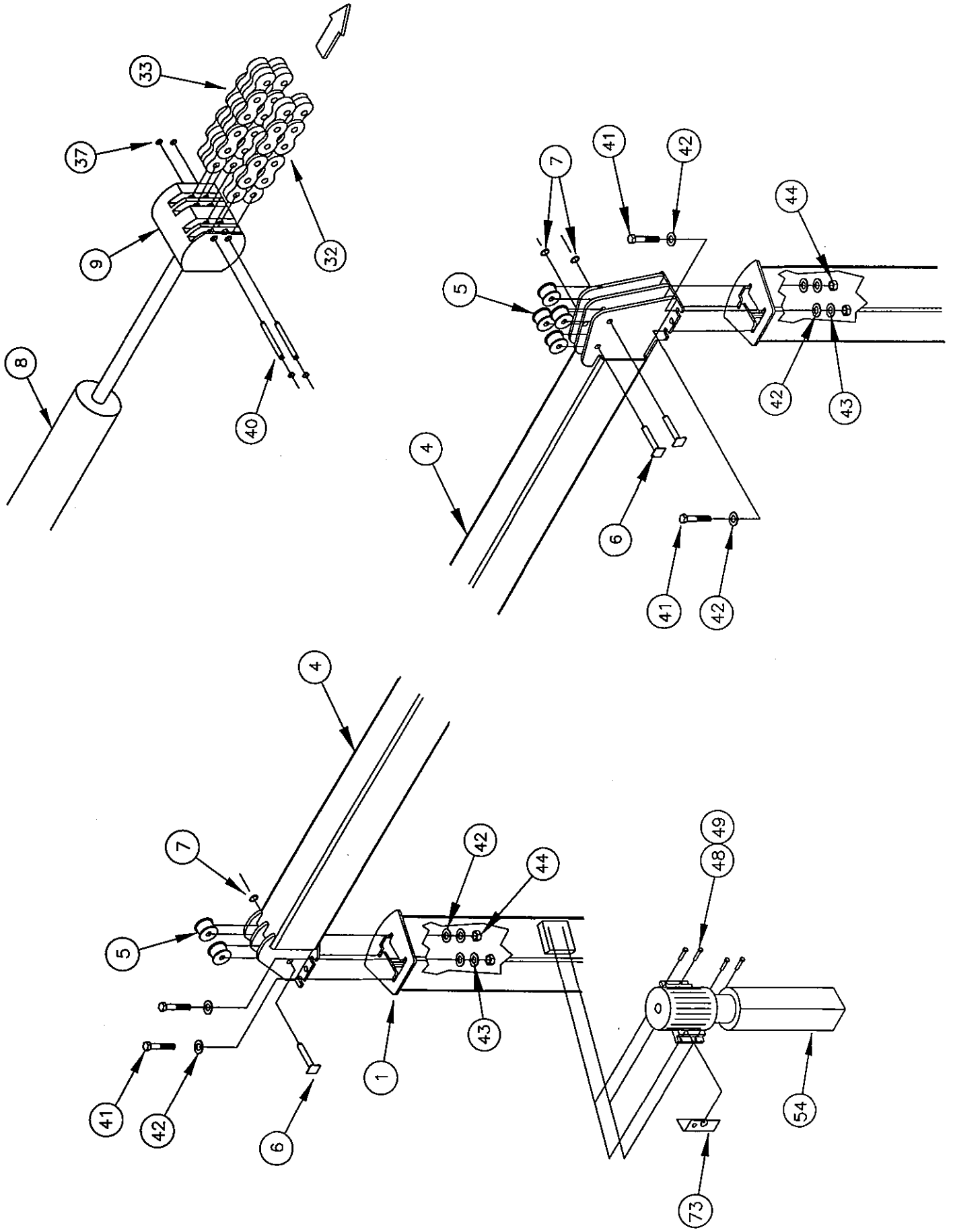
QUEST CORPORATION
d.b.a., BEN PEARSON TUBEMASTER
P.O. Box 5668
Pine Bluff, AR 71611

BEN PEARSON

**PARTS MANUAL – 25000-4 Lift
25000-4 FLT Lift
33000-4 Lift
33000-4 EXT Lift**

**2912 W. 2ND.
PINE BLUFF, ARKANSAS 71601
1-800-436-1327**

FIG. 2



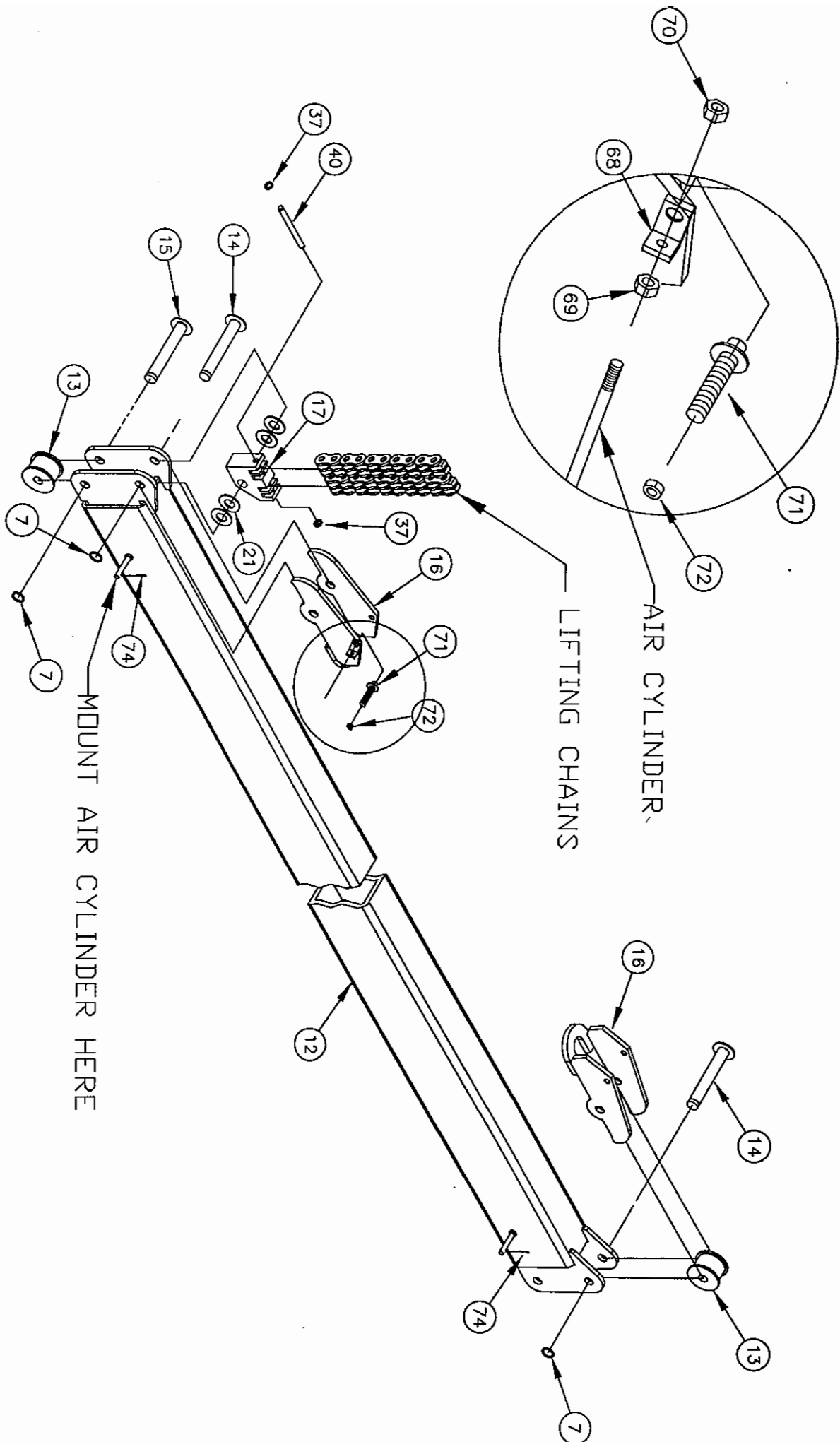
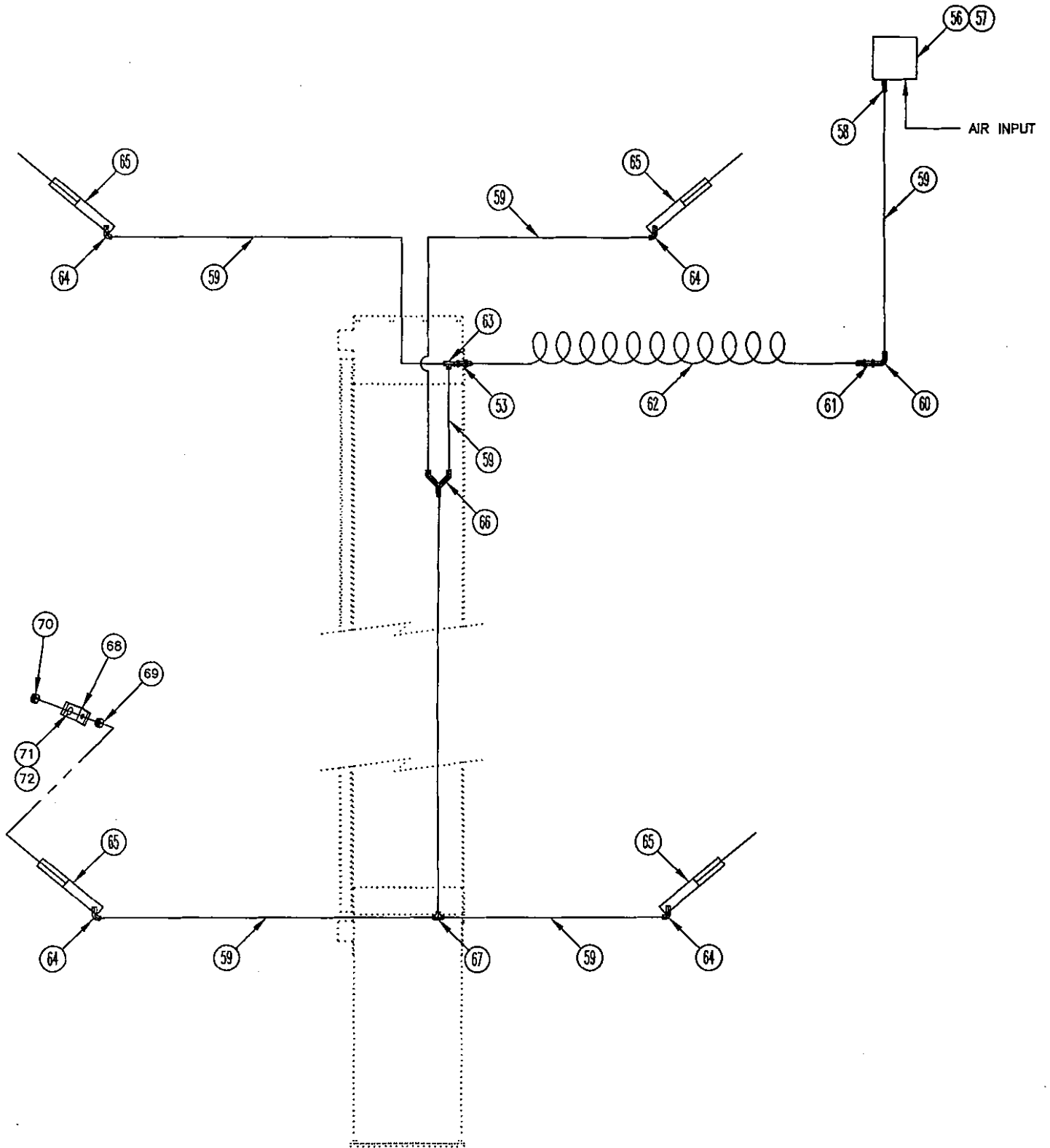


FIG. 3

Schematic for Air Release System

Fig. 4



LIFT MODEL		25000-4		33000-4		25000-4 FLT		33000-4 EXT	
LIFT PART NUMBER		90160	QT	90171	QT	90187	QT	90186	QT
1	POST STRUCTURE - MAIN PIU	92183	1	92183	1	92183	1	92183	1
2	POST STRUCTURE - MAIN REAR	92185	1	92185	1	92185	1	92185	1
3	POST STRUCTURE - OFFSIDE	92096	2	92096	2	92096	2	92096	2
#	POST STRUCTURE - CENTER	N/A	0	N/A	0	N/A	0	92232	1
4	HORIZONTAL BEAM STRUCTURE	92201	1	92201	1	92246	1	92235	1
5	BEARING ASSEMBLY	92186	6	92186	6	92186	6	92186	6
6	SHAFT ASSY. HORIZ. 25/33K	92199	3	92199	3	92199	3	92199	3
	SHAFT STRUCTURE	92110	1	92110	1	92110	1	92110	1
	GREASE FITTING	105058	1	105058	1	105058	1	105058	1
7	RETAINING RING - 1-1/2"	103038	13	103038	13	103038	13	103038	13
8	CYLINDER	91197	1	91197	1	91197	1	91197	1
9	CYLINDER ADAPTER	91198	1	91198	1	91198	1	91198	1
10	CYLINDER PIN - 4 POST	91199	1	91199	1	91199	1	91199	1
11	ROLL PIN 1/4" X 2"	103003	2	103003	2	103003	2	103003	2
#	CROSS TUBE ASSEMBLY	92114	2	92189	2	92114	2	92189	2
12	CROSS TUBE STRUCTURE	92115	1	92190	1	92115	1	92190	1
13	BEARING ASSEMBLY	92120	2	92120	2	92120	2	92120	2
14	SHAFT ASSY. LONG - CROSSTUBE	92200	2	92200	2	92200	2	92200	2
	SHAFT STR., LONG - CROSSTUBE	92122	1	92122	1	92122	1	92122	1
	GREASE FITTING	105058	1	105058	1	105058	1	105058	1
15	SHAFT ASSY. SHORT - CROSSTUBE	92207	1	92207	1	92207	1	92207	1
	SHAFT STR., SHORT - CROSSTUBE	92205	1	92205	1	92205	1	92205	1
	GREASE FITTING	105058	1	105058	1	105058	1	105058	1
16	SAFETY STRUCTURE	92124	2	92124	2	92124	2	92124	2
17	CHAIN ANCHOR - CROSS TUBE	92192	1	92192	1	92192	1	92192	1
21	FLATWASHER 1-1/2 SAE	101040	4	101040	4	101040	4	101040	4
22	TRACK STRUCTURE	92133	2	92133	2	92248	2	92238	2
23	STOP - WHEEL, FRONT (3/8 X 4 X 4 ANGLE)	92151	2	92151	2	92151	2	92151	2
24	RAMP ADAPTER, PIVOT 25/33	92148	2	92148	2	92148	2	92148	2
25	HHCS 3/4-10NC X 2	100362	16	100362	16	100362	16	100362	16
26	LOCKWASHER 3/4	100158	16	100158	16	100158	16	100158	16
27	HEX NUT, 3/4-10NC	101006	16	101006	16	101006	16	101006	16
28	PIN - HINGE, RAMP, 25/33	92147	2	92147	2	92147	2	92147	2
29	RETAINING RING, 3/4"	103000	4	103000	4	103000	4	103000	4
30	WASHER - 3/4" SAE	100512	4	100512	4	100512	4	100512	4
31	RAMP STRUCTURE	92143	2	92143	2	92143	2	92143	2
32	CHAIN - LIFTING, LONG, 425LKS (318.75")BL666	92194	2	92194	2	92253	2	92242	2
33	CHAIN - LIFTING, SHORT, 117LKS (87.75")BL666	92195	2	92195	2	92195	2	92195	2
	CROSS CHAIN ASSEMBLY	92196	2	92196	2	92196	2	92196	2
34	CHAIN - CROSS, 273LKS (204.75") BL666	92197	2	92197	2	92197	2	92197	2
35	ANCHOR - CHAIN, ADJUSTABLE	92198	2	92198	2	92198	2	92198	2
36	PIN - CHAIN, CROSS	91778	4	91778	4	91778	4	91778	4
37	RETAINING RING - 5/16	101032	16	101032	16	101032	16	101032	16
38	NYLON NUT 1" 14UNS	101007	2	101007	2	101007	2	101007	2
39	FLATWASHER 1" SAE	100143	2	100143	2	100143	2	100143	2
40	PIN - CHAIN, LIFTING	92158	4	92158	4	92158	4	92158	4
41	HEW SCREW 1/2 X 13NC X 2 GR. 5	100016	8	100016	8	100016	8	100016	10
42	FLAT WASHER 1/2	100152	16	100152	16	100152	16	100152	20
43	LOCKWASHER 1/2	100125	20	100125	20	100125	20	100125	22
44	HEX NUT 1/2 X 13NC	100124	20	100124	20	100124	20	100124	22

		LIFT MODEL 25000-4		33000-4		25000-4 FLT		33000-4 EXT	
LIFT PART NUMBER		90160	QT	90171	QT	90187	QT	90186	QT
45	HYDRAULIC HOSE 3/8 X 191"	91229	1	91229	1	92255	1	92243	1
46	ELBOW LONG 9/16ORB X 9/16JIC	61362	1	61362	1	61362	1	61362	1
47	ELBOW 3/8 MALE NPT X 9/16JIC	105004	2	105004	2	105004	2	105004	2
48	HHFL SCREW 5/16 X 18NC X 3/4 GR.5	100234	4	100234	4	100234	4	100234	4
49	HH FL NUT 5/16 X 18NC	100237	4	100237	4	100237	4	100237	4
50	HYDRAULIC HOSE 3/8 X 131"	91453	1	91453	1	92256	1	92244	1
51	MALE CONNECTOR 9/16ORB X 9/16JIC	60544	1	60544	1	60544	1	60544	1
52	ANCHOR BOLT 3/4 X 4-3/4	95000	16	95000	16	95000	16	95000	20
53	SHIMS	95001	24	95001	24	95001	24	95001	24
54	POWER UNIT 1 PHASE 220V 4 HP	95020	1	95020	1	95020	1	95020	1
55	PLASTIC TIE	103015	2	103015	2	103015	2	103015	2
	AIR KIT - SAFETY RELEASE	91866	1	91866	1	91866	1	91866	1
56	VALVE - AIR	105038	1	105038	1	105038	1	105038	1
57	ACTUATOR - VALVE	105039	1	105039	1	105039	1	105039	1
58	MALE CONNECTOR - 1/4 TUBE X 1/8 PIPE	105048	1	105048	1	105048	1	105048	1
59	1/4 O.D. TUBING	50100	50	50100	50	50100	50	50100	50
60	MALE ELBOW - 1/4 TUBING X 1/4 PIPE	105047	1	105047	1	105047	1	105047	1
61	ANCHOR COUPLING	105050	2	105050	2	105050	2	105050	2
62	COIL HOSE	105018	1	105018	1	105018	1	105018	1
63	MALE RUN TEE - 1/4 TUBE X 1/8 PIPE	105053	1	105053	1	105053	1	105053	1
64	MALE ELBOW - 1/4 TUBE X 1/8 PIPE	105051	4	105051	4	105051	4	105051	4
65	CYLINDER - AIR, ACTUATING	91787	4	91787	4	91787	4	91787	4
66	UNION "Y" CONNECTOR - 1/4 TUBE	105046	1	105046	1	105046	1	105046	1
67	UNION TEE - 1/4 TUBE	105052	1	105052	1	105052	1	105052	1
68	LINK - AIR CYLINDER	91867	4	91867	4	91867	4	91867	4
69	HEX NUT 1/4-28NF	101034	4	101034	4	101034	4	101034	4
70	NYLON NUT 1/4-28NF	101022	4	101022	4	101022	4	101022	4
71	HFHSL SCREW 3/8-16NCX1-1/4"	100382	4	100382	4	100382	4	100382	4
72	LOCKING NUT 3/8-16NC	100083	4	100083	4	100083	4	100083	4
73	MOUNTING BRACKET-AIR VALVE	91688	1	91688	1	91688	1	91688	1
74	COTTER PIN 1/8 X 3/4	100175	4	100175	4	100175	4	100175	4
75	TRACK EXTENSION (OPTIONAL)	92161	4	92161	4	92161	4	92161	4
76	SUPPORT PLATE (OPTIONAL)	92166	4	92166	4	92166	4	92166	4
#	NAMEPLATE	62249	1	62249	1	62249	1	62249	1
#	BEN PEARSON DECAL 5X36 MYLAR	95005	2	95005	2	95005	2	95005	2
#	PB/800 DECAL 2X5 MYLAR	95006	1	95006	1	95006	1	95006	1
#	CAUTION DECAL 25,000LB/33,000LB	95028	1	95141	1	95028	1	95141	1
#	BLUE TOUCH-UP PAINT (12OZ.) SPRAY	103007	1	103007	1	103007	1	103007	1
#	YELLOW TOUCH-UP PAINT (12OZ.)SPRAY	103008	1	103008	1	103008	1	103008	1
#	WARRANTY CARD	83423	1	83423	1	83423	1	83423	1
#	MANUAL	95142	1	95142	1	95142	1	95142	1
#	ALI DECALS, 4-POST	95164	1	95164	1	95164	1	95164	1

indicates that part is not shown